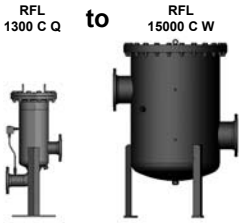
Inline Filter RFL Welded Version

up to 15000 l/min, up to 16 bar



1. TECHNICAL SPECIFICATIONS

1.1 FILTER HOUSING

Construction

The filter housings are designed in accordance with international regulations. They consist of a two-piece filter housing with a bolt-on cover plate.

Standard equipment:

- stand
- inlet and outlet are positioned at different heights on opposite sides
- connections for venting and draining
- connection for a clogging indicator

1.2 FILTER ELEMENTS

Hydac filter elements are validated and their quality is constantly monitored according to the following standards:

- ISO 2941
- ISO 2942
- ISO 2943
- ISO 3724
- ISO 3968
- ISO 11170
- ISO 16889

Contamination retention capacities in g

		Betamicron® (BN4HC)			
RFL	Elements	3 µm	5 µm	10 µm	20 µm
130x	1x1300 R	181.0	200.7	241.4	273.1
132x	1x2600 R	369.4	409.4	492.5	557.2
250x	3x0850 R	336.3	372.6	448.5	507.3
252x	3x1700 R	689.4	764.1	919.2	1039.8
400x	5x0850 R	560.5	621.0	747.5	845.5
402x	5x1700 R	1149.0	1273.5	1532.0	1733.0
520x	4x1300 R	724.0	802.8	965.6	1092.4
522x	4x2600 R	1477.6	1637.6	1970.0	2228.8
650x	5x1300 R	905.0	1003.5	1207.0	1365.5
652x	5x2600 R	1847.0	2047.0	2462.5	2786.0
780x	6x1300 R	1086.0	1204.2	1448.4	1638.6
782x	6x2600 R	2216.4	2456.4	2955.0	3343.2
1500x	10x1300 R	1810.0	2007.0	2414.0	2731.0
1502x	10x2600 R	3694.0	4094.0	4925.0	5572.0

Filter elements are available with the following pressure stability values:

Betamicron® (BN4HC):	20 bar
Paper (P/HC):	10 bar
Wire mesh (W/HC):	20 bar
Stainless steel fibre (V):	30 bar
Betamicron®/Aquamicron® (BN4AM):	10 bar
Aquamicron® (AM):	10 bar

1.3 FILTER SPECIFICATIONS

Nominal pressure	16 bar
Temperature range	-10 °C to +100 °C
Material of filter housing and cover plate	RFL 1300 to 15020: Welded steel RFL 1303 to 15023: Stainl. steel 1.4571
Type of clogging indicator	VM (differential pressure measurement up to 210 bar operating pressure)
Pressure setting of clogging indicator	2 bar (others on request)
Bypass cracking pressure	3 bar (others on request)

1.4 SEALS

NBR (= Perbunan)

1.5 MOUNTING

As inline filter

1.6 SPECIAL MODELS AND ACCESSORIES

- Drain and vent ports with ball valves or other shut-off valves
- Inlet and outlet positioned one above the other
- Counter flanges available for all sizes
- Venting line with sight gauges
- Cover plate lifting device

1.7 SPARE PARTS

See Original Spare Parts List

1.8 CERTIFICATES AND APPROVALS

Material code (final digit of filter size) - 1:

These filters can be supplied with manufacturer's certificates O and M to DIN 55350, Part 18.
Test certificates 3.1 to DIN EN 10204

Material code (final digit of filter size) - 3:

Filters for use in separation technology with low viscosity, high viscosity and aggressive fluids as well as gaseous media.*

* *These filters are available from HYDAC Process Technology Department.*

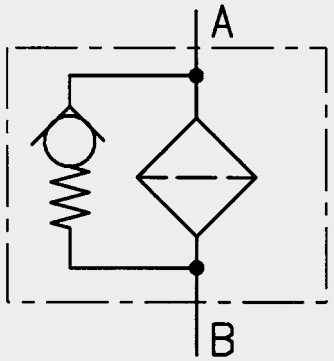
1.9 COMPATIBILITY WITH HYDRAULIC FLUIDS ISO 2943

- Hydraulic oils H to HLPD DIN 51524
- Lubrication oils DIN 51517, API, ACEA, DIN 51515, ISO 6743
- Compressor oils DIN 51506
- Biodegradable operating fluids VDMA 24568 HETG, HEES, HEPG
- Non-flam operating fluids HFA, HFB, HFC and HFD
- Operating fluids with high water content (>50% water content) on request

1.10 IMPORTANT INFORMATION

- Filter housing must be earthed
- When using electrical clogging indicators, the electrical power supply to the system must be switched off before removing the clogging indicator connector
- Filters must be flexibly mounted and not fixed rigidly to the floor or used as a pipe support.

Symbol for hydraulic systems



2. MODEL CODE (also order example)

RFL BN/HC 1300 C K 10 D 1 . X /-L24

2.1 COMPLETE FILTER

Filter type
RFL

Filter material of element

BN/HC	Betamicron® (BN4HC)	P/HC	Paper	AM	Aquamicron®
V	Stainless steel fibre	W/HC	Wire mesh	BN/AM	Betamicron®/Aquamicron®

Size of filter or element
RFL: 1300, 1303, 1320, 1323, 2500, 2503, 2520, 2523, 4000, 4003, 4020, 4023, 5200, 5203, 5220, 5223, 6500, 6503, 6520, 6523, 7800, 7803, 7820, 7823, 15000, 15003, 15020, 15023

Operating pressure
C = 16 bar

Type and size of port

Type	Port	Filter size							
		1300	1320	2500	4000	5200	6500	7800	15000
		1303	1323	2503	4003	5203	6503	7803	15003
				2520	4020	5220	6520	7820	15020
				2523	4023	5223	6523	7823	15023
K	DIN DN 40	●	●						
L	DIN DN 50	●	●	●					
M	DIN DN 65	●	●	●					
Q	DIN DN 80	●	●	●	●	●			
R	DIN DN 100	●	●	●	●	●	●	●	
U	DIN DN 125		●	●	●	●	●	●	
V	DIN DN 150			●	●	●	●	●	
W	DIN DN 200				●	●	●	●	●
X	DIN DN 250					●	●	●	●
Y	DIN DN 300								●

Filtration rating in µm
BN4HC, V: 3, 5, 10, 20 — P/HC: 10, 20 — AM: 40
W/HC: 25, 50, 100, 200 — BN/AM: 3, 10

Type of clogging indicator
Y plastic blanking plug in indicator port
A steel blanking plug in indicator port
B visual
C electrical
D visual and electrical
] for other clogging indicators see brochure no. E 7.050../..

Type code
1

Modification number
X the latest version is always supplied

Supplementary details
B. special cracking pressure of bypass (e.g. B1 = 1 bar)
DH cover plate lifting device
KB without bypass flange
L... light with appropriate voltage (24V, 48V, 110V, 220V)
LED 2 light emitting diodes up to 24 Volt
] only for clogging indicators type D
OR O-ring groove on the DIN flange (inlet and outlet) to Rexroth standard AB 22-04
RE sealing strip E on the flange (inlet and outlet): surface finish 3.6 µm
V FPM seals
33 inlet and outlet positioned one above the other

2.2 REPLACEMENT ELEMENT

1300 R 010 BN/HC /-V

Size
0850, 1300, 1700, 2600

Type
R

Filtration rating in µm
BN4HC, V: 003, 005, 010, 020 — P/HC: 010, 020 — AM: 040
W/HC: 025, 050, 100, 200 — BN4AM: 003, 010

Filter material
BN4HC, V, W/HC, P/HC, BN4AM, AM

Supplementary details
V (for descriptions, see point 2.1)

2.3 REPLACEMENT CLOGGING INDICATOR

VM 2 D . X /-L24

Type
VM differential pressure measurement up to 210 bar operating pressure

Pressure setting
2 2 bar standard, others on request

Type of clogging indicator (see point 2.1)

Modification number
X the latest version is always supplied

Supplementary details
L..., LED, V (for descriptions, see point 2.1)

3. FILTER CALCULATION / SIZING

The total pressure drop of a filter at a certain flow rate Q is the sum of the housing Δp and element Δp and is calculated as follows:

$\Delta p_{total} = \Delta p_{housing} + \Delta p_{element}$

$\Delta p_{housing}$ = (see point 3.1)

$\Delta p_{element} = Q \cdot \frac{SK^*}{1000} \cdot \frac{viscosity}{30}$

(*see point 3.2)

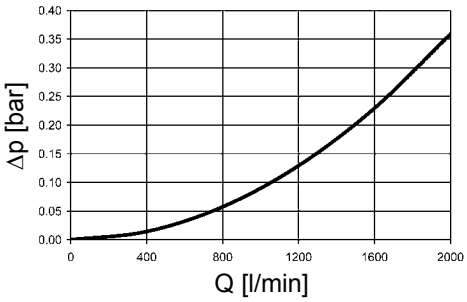
For ease of calculation, our Filter Sizing Program is available on request free of charge.

NEW: Sizing online at www.hydac.com

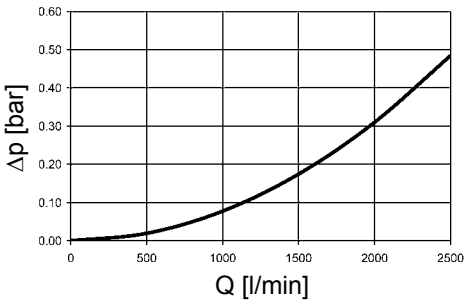
3.1 Δp-Q HOUSING GRAPHS BASED ON ISO 3968

The housing graphs apply to mineral oil with a density of 0.86 kg/dm³ and a kinematic viscosity of 30 mm²/s. In this case, the differential pressure changes proportionally to the density.

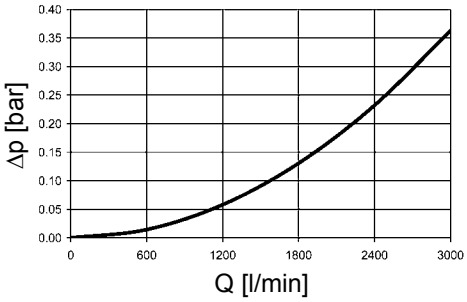
RFL 1300, 1303



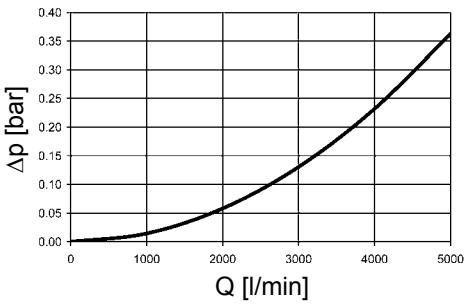
RFL 1320, 1323



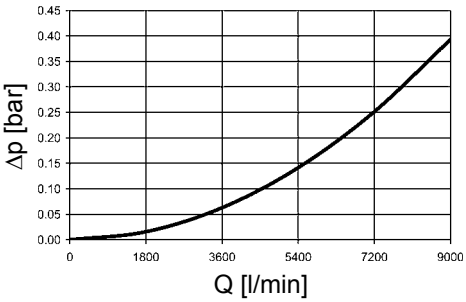
RFL 2500, 2503, 2520, 2523



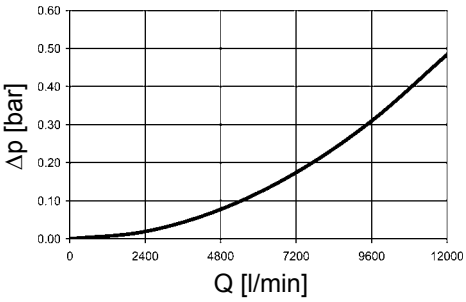
RFL 4000, 4003, 4020, 4023



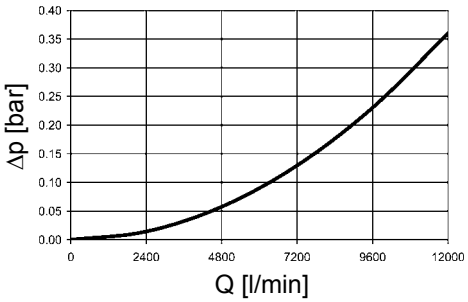
RFL 5200, 5203, 5220, 5223



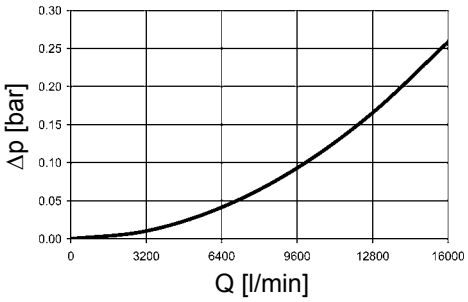
RFL 6500, 6503, 6520, 6523



RFL 7800, 7803, 7820, 7823



RFL 15000, 15003, 15020, 15023

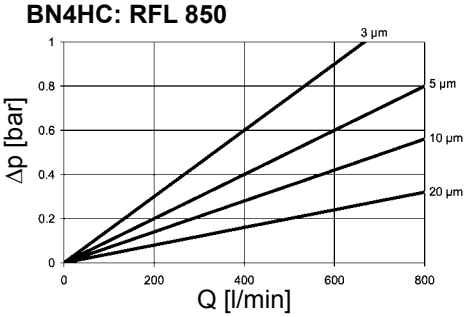


3.2 GRADIENT COEFFICIENTS (SK) FOR FILTER ELEMENTS

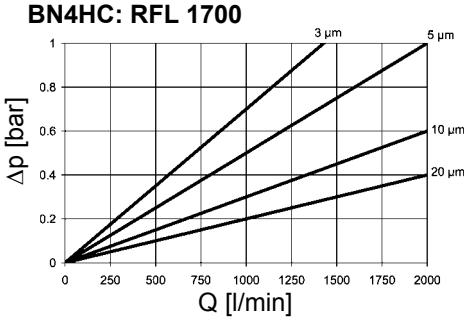
The gradient coefficients in mbar/(l/min) apply to mineral oils with a kinematic viscosity of 30 mm²/s. The pressure drop changes proportionally to the change in viscosity.

RFL	V				W/HC
	3 µm	5 µm	10 µm	20 µm	–
850	0.8	0.6	0.4	0.3	0.063
1300	0.5	0.4	0.3	0.2	0.045
1700	0.4	0.3	0.2	0.1	0.032
2600	0.3	0.2	0.1	0.1	0.018

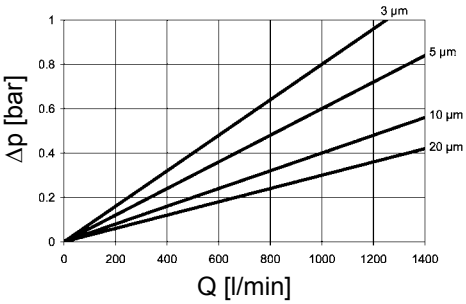
BN4HC: RFL 850



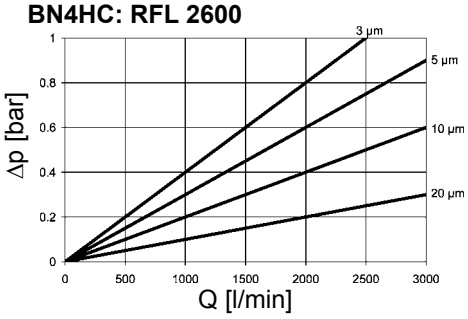
BN4HC: RFL 1700



BN4HC: RFL 1300

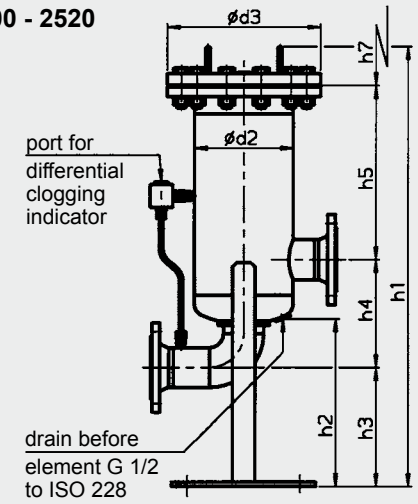


BN4HC: RFL 2600

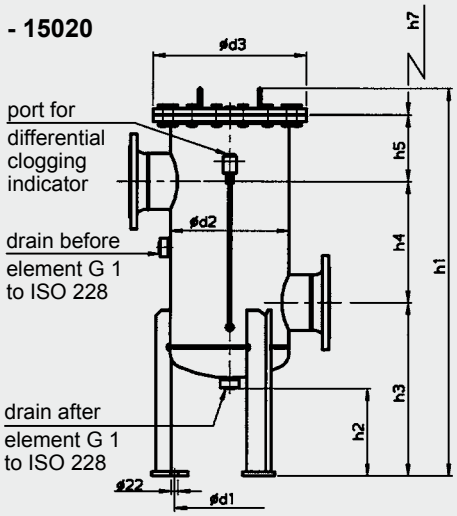


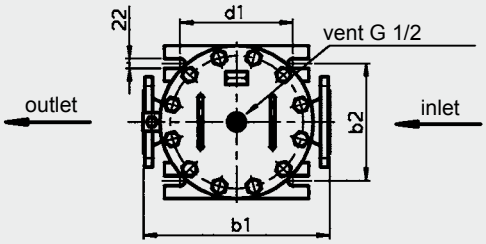
4. DIMENSIONS

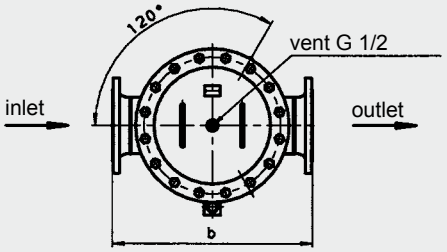
RFL 1300 - 2520



RFL 4000 - 15020







RFL	Flange port	b1	b2	d1	d2	d3	h1	h2	h3	h4	h5	h7	Weight including element [kg]	Volume of pressure chamber [l]
130x/132x	DIN DN 40 DIN DN 50 DIN DN 65 DIN DN 80 DIN DN 100	412	260	250	219.1	340	972/1416	370	294 266 279 266 253	212 240 227 240 275	384/824 384/824 384/824 384/824 362/802	500/940	64.1/78.1 64.1/78.1 65.1/79.1 67.1/81.1 69.1/83.1	18/33 18/33 18/33 19/34 19/34
132x	DIN DN 125	480	260	250	219.1	340	/1416	370	215	291	/824	/940	87.1	/36
250x/252x	DIN DN 50 DIN DN 65 DIN DN 80 DIN DN 100 DIN DN 125 DIN DN 150	466	312	250	273	360	942/1332	220	378 408 388 438 438 438	270 350 410 304 380 365	222/612 160/550 120/510 236/626 160/550 175/565	420/810 420/810 420/810 420/810 420/810 420/810	73.9/82.4 70.9/85.4 72.9/87.4 75.9/90.4 79.9/94.4 83.9/98.4	34/54 36/56 36/56 40/60 40/60 45/65
400x/402x	DIN DN 80 DIN DN 100 DIN DN 125 DIN DN 150 DIN DN 200	600	-	330	355.6	460	1079/1469 1079/1469 1169/1459 1169/1559 1204/1594	266	475 475 525 525 525	410 304 380 365 365	115/505 221/661 185/575 200/590 235/625	420/810 420/810 420/810 420/810 420/810	119.5/145.0 121.5/147.0 127.5/153.0 133.5/159.0 140.5/166.0	64/99 65/100 75/110 75/110 83/118
520x/522x	DIN DN 80 DIN DN 100 DIN DN 125 DIN DN 150 DIN DN 200 DIN DN 250	600 600 600 600 640 660	-	380	406.4	510	1144/1584 1144/1584 1256/1696 1256/1696 1256/1696 1324/1764	244	465 465 525 525 525 560	410 304 380 365 365 450	191/631 297/737 271/711 286/726 286/726 236/676	500/940	158.4/202.4 160.4/204.4 170.4/214.4 175.4/219.4 179.4/223.4 194.4/238.4	89/142 90/143 104/157 106/159 110/162 125/178
650x/652x	DIN DN 100 DIN DN 125 DIN DN 150 DIN DN 200 DIN DN 250	740 740 740 740 780	-	480	508	620	1260/1700 1260/1700 1260/1700 1380/1820 1380/1820	255	540 540 540 600 600	304 380 365 460 450	3367776 260/700 275/715 240/680 250/690	500/940	221.5/274.5 225.5/278.5 230.5/283.5 245.5/298.5 255.5/308.5	161/246 162/247 163/248 190/275 194/279
780x/782x	DIN DN 100 DIN DN 125 DIN DN 150 DIN DN 200 DIN DN 250	740 740 740 740 780	-	480	508	620	1260/1700 1260/1700 1260/1700 1380/1820 1380/1820	255	540 540 540 600 600	304 380 365 460 450	336/776 260/700 275/715 240/680 250/690	500/940	225.6/282.6 229.6/286.6 234.6/291.6 249.6/306.6 259.6/316.6	161/246 162/247 163/248 190/275 194/279
1500x/ 1502x	DIN DN 200 DIN DN 250 DIN DN 300	1000	-	690	711	830	1425/1865 1425/1865 1495/1935	263	655 655 670	365 450 515	330/770 245/685 235/675	500/940	476.0/570.0 488.0/582.0 513.0/607.0	391/558 397/564 426/593

NOTE

The information in this brochure relates to the operating conditions and applications described.

For applications or operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.

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